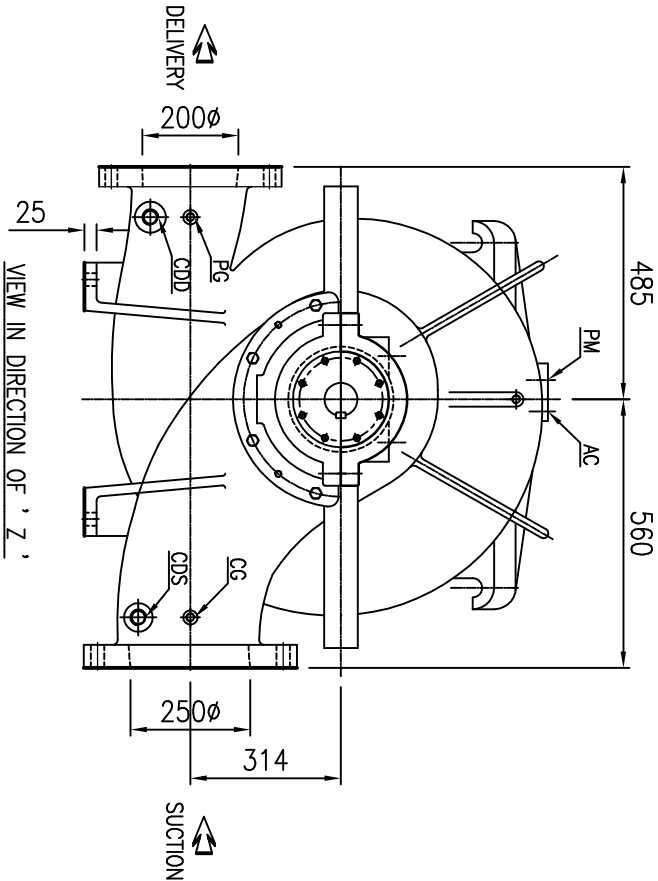
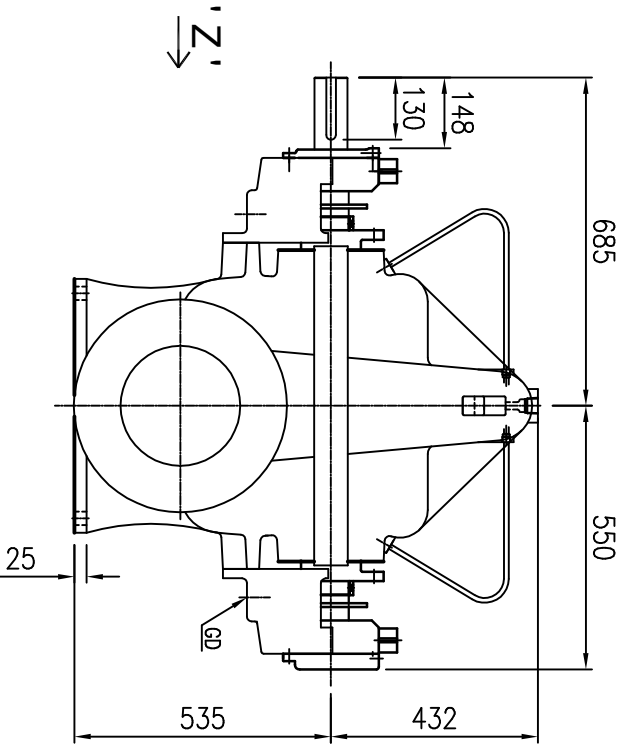
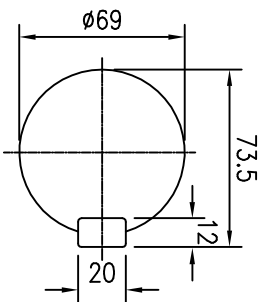


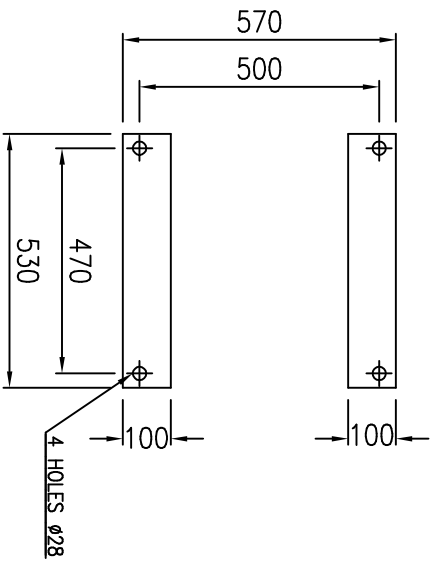
GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 8HF20



CLOCK-WISE ROTATION
LOOKING FROM DRIVE END



SCALE - 5:1
SHAFT DETAIL AT
COUPLING END



PLAN OF PUMP FEET

APPROX. NET WEIGHT - 860kg.
ALL DIMENSIONS ARE IN MM.



GAUGE CONNECTIONS IMITATED AND TAPPED ONLY
TAPED SPECIFICALLY REQUESTED BY THE CUSTOMER.

CONNECTIONS	
ITEM	DESCRIPTION
GD	GLAND DRAIN
CG	COMPOUND GAUGE FOR SUCTION
PG	PRESSURE GAUGE FOR DELIVERY
AC	AIR COCK
PM	PRIMING
CDS	CASING DRAIN(SUCTION SIDE)
CDD	CASING DRAIN(DELIVERY SIDE)
	SIZE(NPT)
	1"
	3/8"
	3/8"
	3/8"
	1-1/2"
	1"
	1"

S	ANSI#250	17-1/2"	15-1/4"	1-7/8"	16, Ø1-1/8"	—	—	—	—	—	—	—	—	—	—	—	—	—	—
D	ANSI#250																		
REF. NO.	TYPE OF FLANGE.	O.D.	P.C.D.	THK MIN	NO SIZE OF HOLE OFF C/L	RF Ø	RF THK	RF THK	O.D.	P.C.D.	THK MIN	NO SIZE OF HOLE OFF C/L	RF Ø	RF THK	RF THK	O.D.	P.C.D.	THK MIN	NO SIZE OF HOLE OFF C/L
SUCKION - Ø250																			
DELIVERY - Ø200																			

REV	DESCRIPTION	DRN	CHKD	DATE	DRN	CHKD	DATE	APPD	REV
PROJECT NAME:-					JOB NO.-				
PUMPSENSE					SCALE				
TITLE:-					SCALE				
GA DRG. FOR 8HF20					1:1				
DRN	AD	1000.10	DRG. NO.	831GA10Y	APPD	1000.10	REV	0	
CHKD	TK	1000.10							